



### **About Us**

JJ-Lurgi is regarded as a market leader in Asia in serving oleochemical producers with advanced technologies.

We design, engineer and manufacture the most reliable, efficient and cost-effective oleochemical plants and process units for production of fatty acid, glycerine, fatty alcohol, methyl esters and biodiesel production.

Our oleochemical portfolio is the culmination of decades of advanced Lurgi design and expert engineering of oil splitting, distillation and fractionation as well as batch and continuous hydrogenation.

### Fatty Acid Technology

- ♦ Oil Pretreatment
- ♦ Oil Splitting
- ♦ Fatty Acid Distillation & Fractionation
- ♦ Fatty Acid Hydrogenation (Batch/ Continuous)

- Esterification

# Fatty Alcohol Technology

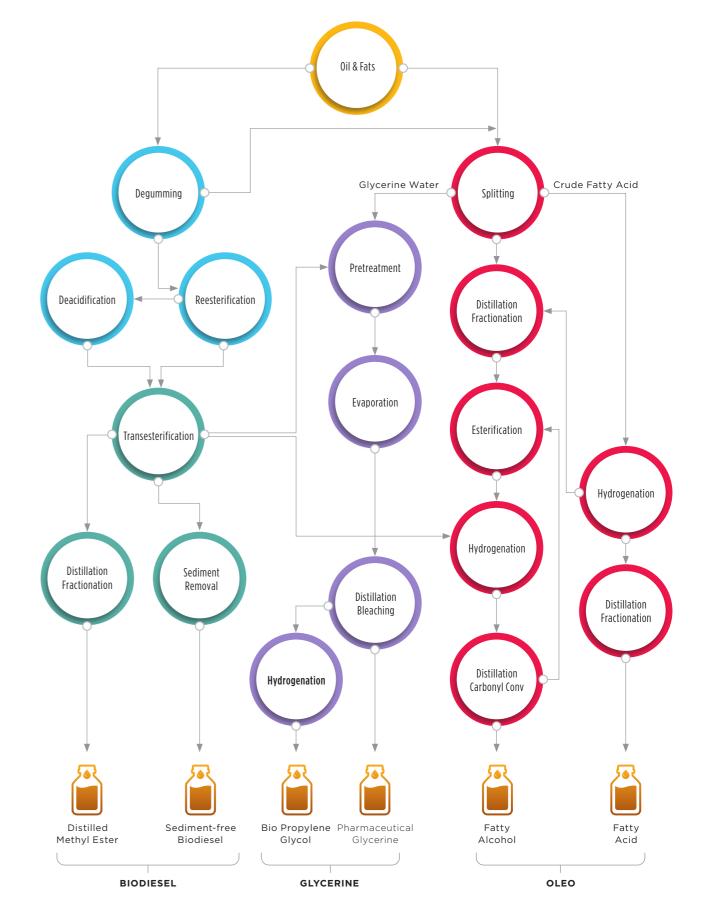
- ♦ Wax Ester Preparation & Hydrogenation
- ♦ Fatty Alcohol Refining
- Carbonyl Conversion

### Our Oleochemical Journey

### Commissioned the first fatty alcohol 1992 hydrogenation plant with trickle-bed reactor in Indonesia. Successfully delivered two locally manufactured fatty acid complexes in Malaysia (200 TPD & 250 TPD) together with Lurgi Frankfurt. Delivered the largest splitting complex at the time (300 TPD) in Malaysia. Oleochemical industry boom. Built a total of over 50 oleochemical 2003 plants over the next 10 years in Indonesia, Malaysia and China. Delivered the largest oil splitting plant at 2011 the time (2 x 500 TPD) in Indonesia. Delivery of two large scale fatty alcohol 2015 plants in Indonesia, 180k TPY and 160k TPY. Commissioned the largest continuous 2018 hydrogenation plant in Indonesia (600 TPD). Secured order in Indonesia for a 300 TPD glycerine distillation 2019 plant, largest in South East Asia. Expansion to new territories. Delivered and 2021 commissioned the first JJ-Lurgi oleochemical plant in Pakistan.

### Covering Every Stage of Production

Our leading edge technologies provide complete system processing from natural oils to fatty acids, fatty alcohols and glycerine. JJ-Lurgi oleochemical technologies create value for the food, cosmetic, paint, detergent, surfactant and pharmaceutical industries through our comprehensive offering.





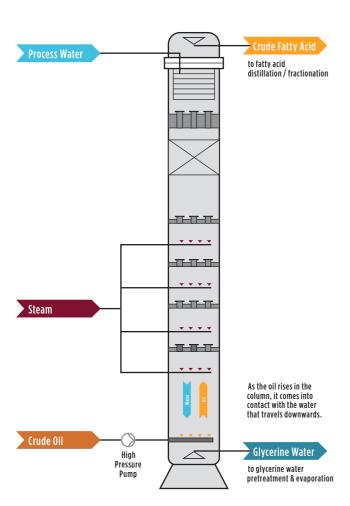
# **OIL SPLITTING**

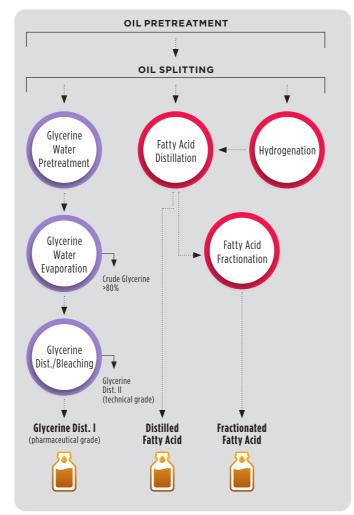
Our leadership in this area is based on decades of Lurgi advances in oleochemical science and engineering.

Our modern continuous oil splitting process offers excellent raw material yield and reduces residue. A splitting degree of up to 99% can be achieved at approximately 55 barg and 250°C in countercurrent flow pattern.

JJ-Lurgi plants are designed for maximum thermal efficiency. The use of economizers and recovery of steam generated by flashing of glycerine water reduce energy consumption, lower cost and improve the overall environmental footprint.





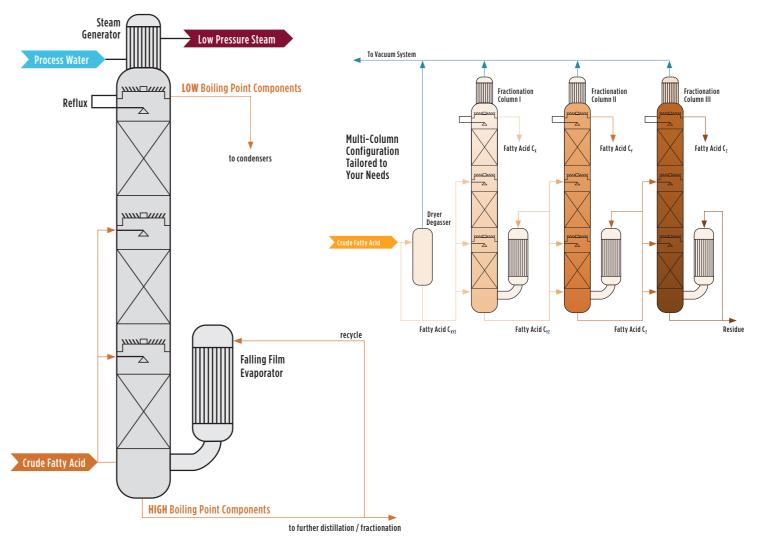


DISTILLATION AND FRACTIONATION

Our expertise in low vacuum processes allowed us to develop high performance and flexible distillation and fractionation technologies. These can be configured to ensure optimal production of tailored composites or pure fractions perfectly aligned with your needs.

Moderate heating, gentle evaporation of feed materials and product condensation with optimized heat recovery along with Lurgi's proprietary database and long years of simulation experience guarantee odourless, high quality end product and satisfy market demands.







JJ-Lurgi technologies optimize the recovery of glycerine from natural oils. Glycerine water from oil splitting or methyl ester (biodiesel) production is purified and fed to a continuous multi-stage evaporation unit to produce high quality crude glycerine, which can be easily distilled with optimized steam and chemical consumptions to lower operating cost and reduce environmental impact.

### Glycerine Distillation & Bleaching

Our technology delivers superior pharmaceutical grade glycerine distillate. This is achieved as glycerine water is distilled and bleached over fixed bed activated carbon reactors. Natural or forced circulation evaporation systems, salt removal through decanter or thin-film evaporator and design advances in the distillation column allow for purity greater than 99.7% with low energy consumption cost and high yield. The glycerine distillate conforms to or exceeds international pharmaceutical quality control standards.

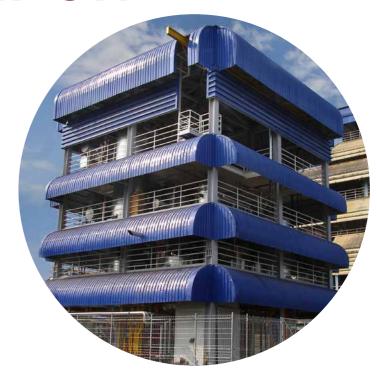
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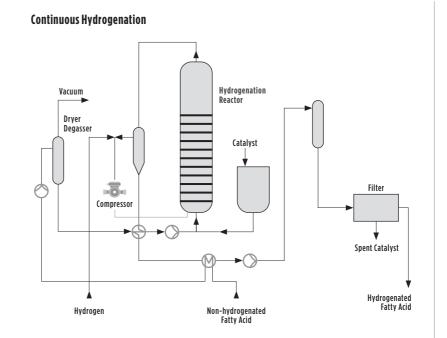
# FATTY ACID HYDROGENATION

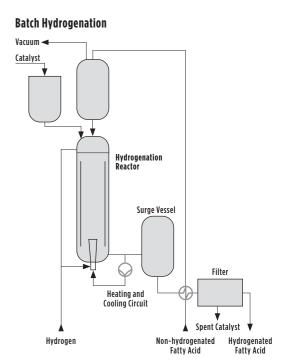
We offer two types of hydrogenation: continuous and batch.

Both hydrogenations systems achieve targeted saturation of the oleochemical feed. For fully hydrogenated products from larger streams of single type feedstocks, the continuous multi-stage plug flow reactor is recommended. Where multiple feed is used in smaller volume and variable degrees of hydrogenation, the highly efficient loop reactor system will be ideal.

Our expert project teams will assess your current and project needs in terms of raw material, capacity, space and energy to deliver the right unit for your business.







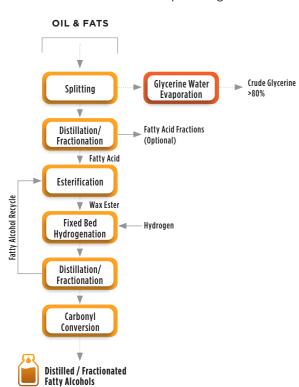


# **FATTY ALCOHOL**

We have developed two advanced processes for converting oleochemical intermediates into fatty alcohols widely used in detergents and non-ionic surfactants.

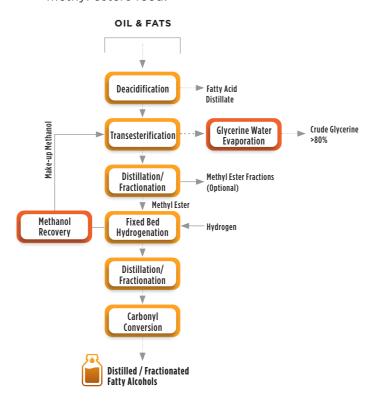
### Wax Ester Route

Distilled fatty acids are esterified with a recycle stream of fatty alcohols without catalyst to wax esters and are then hydrogenated in single or double trickle-bed reactor over a copper catalyst to fatty alcohols. Our innovative LP3 Process allows for low operating pressure for reduced investment and operating costs.



### Methyl Ester Route

Single or double trickle-bed reactor are also used in this process over a copper catalyst using the LP3 Process. The methanol derived from methyl ester during hydrogenation can be recycled upstream back to the transesterification process which then generates methyl esters feed.



# Breakthrough Innovation

Our newly developed LP3 Process is highly innovative for production of fatty oil.

### **Low Pressure**

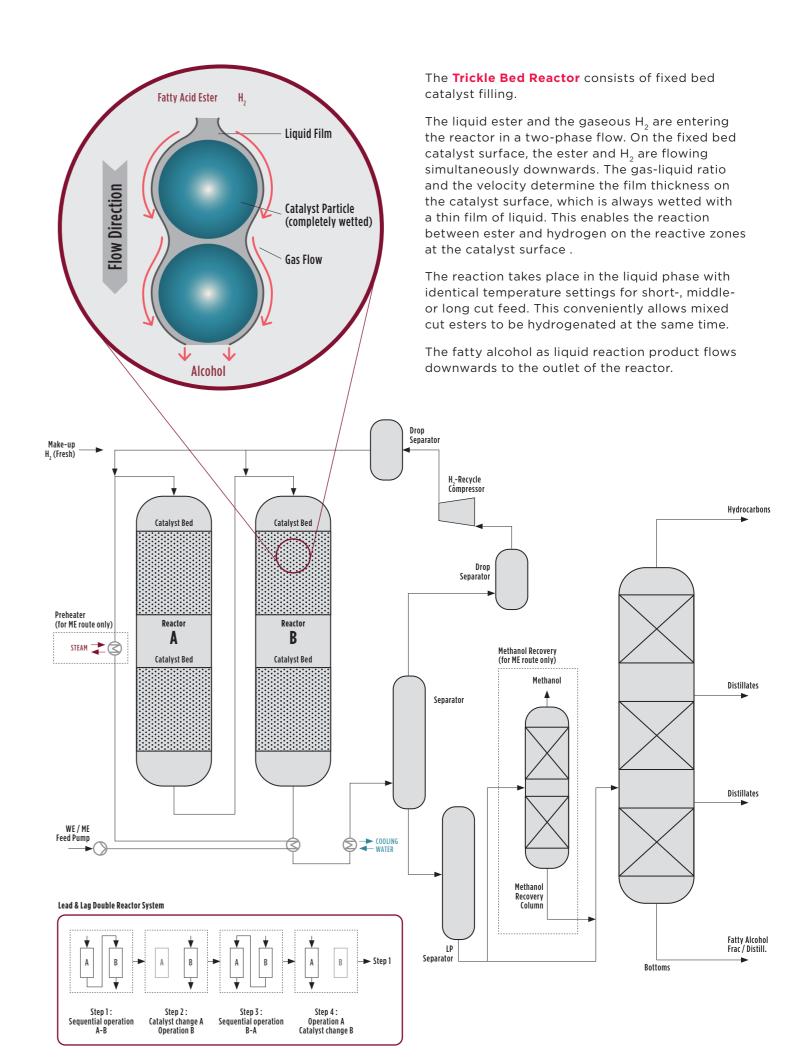
Performed at comparatively low pressure of 75 barg instead of 250 barg, this patented process reduces energy use and equipment design pressure, keeping total cost of ownership low.

### **Liquid Phase**

LP3 keeps the feed stream in liquid state, facilitating trickle-bed conversion of feedstock in the reactors. This allows for production of long chain fatty alcohols and reduces creation of impurities.

### Long Performance

A lead & lag double reactor system allows seamless catalysts switchovers allowing reactors to run continuously for extended periods. This facilitates improved and more efficient catalyst use, lowering costs and generating more profitable lifecycles.



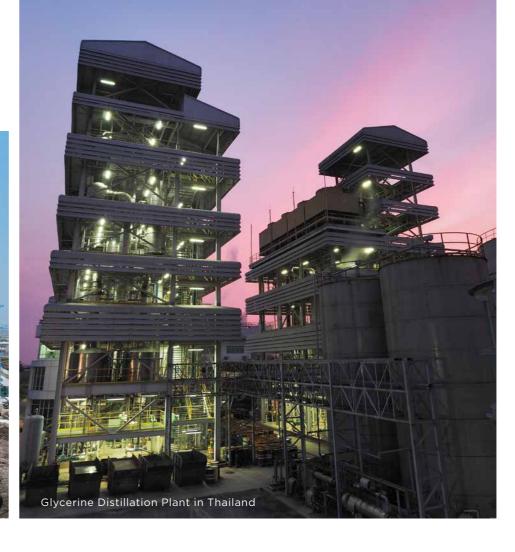
# **REFERENCE PROJECTS**



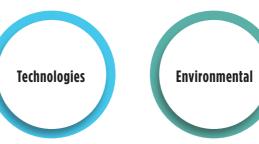








# Benefits



- technologies Quality control

Advanced

- Effective solutions
- Minimum waste
- Optimized energy consumption
- Maximal thermal efficiency
- ♦ Low environmental footprint



- On-time delivery
- Opening
  Production maximization



Optimized plant design ensures minimum waste and reduces energy consumption



# **ENGINEERED FOR YOU**

**OILSEEDS EXTRACTION** 

**EDIBLE OILS** 

**OLEOCHEMICALS** 

SPECIALTY FATS

**BIODIESEL** 



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